

# 3M

# Paper Tape

## 2218

Technical Data

August, 2011

**Product Description** 3M™ Paper Tape 2218 is a general purpose paper masking tape for holding, bundling, sealing and non-critical masking.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Crepe paper	Rubber	Tan	60 yds. (54.8 m)

**Typical Physical Properties** **Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	35 oz./in. width (38 N/100 mm)	D-3330
Tensile Strength:	20 lbs./in. width (350 N/100 mm)	D-3759
Elongation at Break:	11%	D-3759
Tape Thickness:	5.7 mils (0.15 mm)	D-3652
Temperature Use Range:	Up to 200°F (93°C) for up to 30 minutes. Removes cleanly.	

**Features**

- Good quick stick.
- Conformable.
- Easy to tear by hand.
- Sliver resistant.

**Storage** Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

**Shelf Life** To obtain best performance, use this product within 12 months from date of manufacture.

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## Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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## Product Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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**ISO 9001:2008**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2008 standards.



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