



Polyimide Film Tape

7418 / 7418L

Temporary Technical Data

Sep. , 2005

Product Description A tape consisting of polyimide film and silicone adhesive designed for high temperature masking, resistance applications.

Product Construction	Backing	Adhesive	Color	Liner
	Polyimide Film	Silicone	Amber	Polyester(7418L)

Typical Physical Properties **Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.**

		<u>ASTM TEST METHOD</u>
Adhesion to Steel	20 oz./in. width	D-3330
Tensile Strength at Break	20 lbs./in. width	D-3759
Elongation at Break	50 %	D-3759
Backing Thickness	0.025 mm	D-3652
Total Tape Thickness	0.063 mm	D-3652
Liner Version (7418L only)	0.050 mm	D-3652
Temperature Use Range	-50 to 260	

General Information

- High temperature masking and protection capability
- Film provides an excellent release surface at elevated temperatures.

Shelf Life The recommended storage conditions are 60 to 80 (15 to 27) at relative humidity of 40 to 50%. Use within 18 months from date of manufacture.

Application Ideas

- Mask for protection of gold fingers of printed circuit boards during wave solder or solder dip process.
- Release surface in fabrication of parts cured at elevated temperatures.

Features	<u>FEATURES</u>	<u>ADVANTAGES</u>	<u>BENEFITS</u>
	Polyimide Film	Dimensionally stable at high temperatures Flame retardant, chemical and radiation resistant	No rework – high productivity Protects surfaces, helping reduce replacement costs
	Silicone adhesive	High temperature performance reduces adhesive transfer	No cleaning required – helps increase productivity
	Moderate adhesive to film bond	Reduces adhesive transfer	No cleaning required helps increase productivity

Technical Information and Data

The technical information and data, recommendations, and other statements provided are based on tests or experience which 3M believes to be reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use

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